

## Year 12 Curriculum intent – 2022-23 **Autumn Term Spring Term** Summer Term 1 2 2 1 1 1 Unit 1 Unit 2 Unit 1 Unit 2 Unit 1 Unit 2 **Key Concepts** Knowledge & Unit 2A Examine Section B-Unit 2B Section C- Electrical and Unit 2 Carry out Section Aunderstanding Applied Mechanical Develop **Electronic Principles** engineering processes common safely to manufacture a **Mathematics** Principles engineering twoprocesses to dimensional product or to deliver a service effectively as a create products computeror deliver aided team. services safely drawings and effectively that can be used in as a team engineering processes End of Unit Unit 2A End of Unit Summer Exam series Unit 1 Unit 2C Coursework Assessment Unit 2B Assessment & Coursework Assessment & Coursework All coursework to be sent mock exams mock exams to exam board Why this? Unit 1 Unit 2 Why now? The use of engineering processes is integral to the Modern life depends on engineers to develop, support, and manufacture of engineered products and the delivery of control the products and systems that are all around us. For engineering services. Thousands of engineering processes are example, cars, heart rate monitors and manufacturing and used in the manufacture and service of a complex product, transport systems. To contribute as an engineer you must be such as an aeroplane. To ensure that these engineering able to draw on an important range of principles developed by processes can be planned and carried out safely and early engineering scientists, such as Newton, Young, Faraday effectively, engineers must be able to work together to get the and Ohm.

and Ohm.job done. It is for this reason that so many engineeringThere is an increasing demand for 'multi-skilled' engineers who<br/>can apply principles from several engineering disciplines tojob done. It is for this reason that so many engineering<br/>companies focus time and effort on understanding<br/>engineering processes and developing teamwork. In this unit,



	develop solutions. This unit will develop your mathematical you will examine common engineering processes, including				
	and physical scientific knowledge and understanding to enable	health and safety legislation, regulations that apply to these			
	you to solve problems set in an engineering context. You will	processes and how individual and team performance can be			
	explore and apply the algebraic and trigonometric	affected by human factors. You will learn the principles of			
	mathematical methods required to solve engineering	another important process, engineering drawing, and develop			
	problems. The mechanical problems you will encounter cover	two-dimensional (2D) computer-aided drawing skills while			
	static, dynamic and fluid systems. The electrical and electronic	producing orthographic projections and circuit diagrams.			
	problems you will encounter cover static and direct current	Finally, you will work as a team member and team leader to			
	(DC) electricity, DC circuit theory and networks, magnetism,	apply a range of practical engineering processes to			
	and single-phase alternating current theory. You may apply	manufacture a batch of an engineered product or to safely			
	these engineering principles to solve problems involving more	deliver a batch of an engineering service. To complete the			
	than one of these topic areas. This unit is externally assessed. It assessment task within this unit, you will need to draw o				
	sits at the heart of the qualification and gives you a foundation	learning from across your programme. It is important that			
	to support you in any engineering technician role, an	engineers understand how engineering processes are used to			
	engineering apprenticeship or in higher education.	safely transform ideas and materials into products and			
		services, and how critical it is to be able to work as a valuable			
		member of an effective team or as a team leader. This unit will			
		enable you to apply the knowledge and understanding you			
		gained in Unit 1: Engineering Principles. The unit will help to			
		prepare you for an engineering apprenticeship, a higher			
		education engineering degree or a technician-level role in a			
		wide range of specialist engineering areas.			
Skills &	Unit 1- Mathematical, Analytical, Problem Solving, Investigating,	Communication			
Characteristics					
	Unit 2- IT, Teamwork, Measuring, Marking, Reading, Distilling, CAD, Communication, Literacy, Health and Safety, Distilling				
Aspirations &	Tradesman: Electrician, Plumer, Joiner, Builder. Engineer: Materials, Civil, Automotive, Design, Chemical, Clinical, Games Designer,				
Careers	Graphic Designer, Product Designer, Construction Manager CAD	Technician, Secondary School Teacher, Data Analysis			
End points	Unit 1 Pass	Unit 1 Pass- A, B, C			
	Learners are able to use and apply basic electrical, electronic,	A- For pass standard, learners will produce evidence that			
	mechanical, and mathematical principles to solve simple and	shows they understand how three common engineering			
	familiar engineering and mathematical problems directly. They	processes are used to manufacture a product or deliver a			



can provide responses showing understanding and analysis of basic and familiar engineering problems. They can interpret and analyse diagrams, graphical information, and systems, using their knowledge and understanding to solve basic and familiar problems. They can select and implement appropriate basic procedures to provide solutions for given mathematical and engineering situations. They often use appropriate engineering and mathematical terminology and units.

## Unit 1 Distinction

Learners are able to use and apply advanced electrical, electronic, mechanical, and mathematical principles to solve complex and unfamiliar engineering and mathematical problems directly, indirectly, and synoptically. They can provide balanced responses showing developed understanding and evaluation of complex familiar and unfamiliar engineering problems. They can interpret and evaluate diagrams, graphical information, and systems, using their knowledge and understanding to solve complex familiar and unfamiliar problems. They can select and implement appropriate advanced procedures to provide justified and optimised solutions for given engineering and mathematical situations. They use appropriate and technically accurate engineering and mathematical terminology consistently. Learners can propose solutions to problems, drawing on their knowledge and understanding of electrical, electronic, mechanical, and mathematical principles.

service. The evidence will be factually accurate and will include clear references to health and safety legislation and regulations, for example how drilling, turning, and milling are used to produce a given product/products, or how to dismantle and replace worn parts and test an item using safe working practices and personal protective equipment, including why and how to report a dangerous occurrence during a process. Learners will also produce evidence that shows they recognise the impact that human factors, either as an individual or as a team, can have on the three common engineering processes, for example the productivity of the processes being affected by an individual's attitude or capability, or safety being affected by fatigue. Overall, the explanations may be basic in parts and may have some inaccuracies relating to engineering terminology.

B- For pass standard, learners will produce elevations that are technically correct but there may be some errors, such as a repeated dimension or inaccurate annotation. Overall, all details in the 2D CAD orthographic projection drawing and the electric circuit diagram must be suitable for a competent third party to manufacture the component or the electric circuit from the drawings.

C- For pass standard, learners will manage their contribution to making decisions concerning the allocation of roles and responsibilities, time planning and setting team targets. These activities will be completed as a minimum to set up and organise the team to manufacture a batch of an engineered product or to deliver a batch of an engineered service. It will be essential to ensure that each team member has clear



responsibilities and that everyone contributes to the end result during the manufacture of a batch of an engineered product or the delivery of a batch of an engineering service. All individual team members must be clear about who is responsible and accountable for each aspect of the work, and team targets should be set and reviewed. To facilitate this, each team must carry out a series of meetings both prior to and during the manufacture of a batch of an engineered product or the delivery of a batch of an engineering service. Each member of the team must produce their own evidence against the assessment criteria, as evidence cannot be shared. Learners will produce their own risk assessment to show how health and safety is managed in the engineering workplace, for at least one engineering process to be used when manufacturing the engineered product or when delivering the engineering service. The risk assessment should consider the most significant hazards with details of suitable control measures and be laid out on an appropriate industry-standard template. It will be appropriate but may lack detail. For example, it may focus on the more obvious hazards and control measures, including those already in place. Learners will also interpret technical documentation, including a production plan and an engineering drawing given to them, to set up safely at least one engineering process, for example, so that they can carry out the process in a consistent manner. During the delivery of manufacturing or service processes, learners will show that they can act independently as a team member and as a team leader to make progress towards team targets, although learners may demonstrate some reluctance to adapt to changing circumstances. The products or services delivered by the team do not have to be accurate and do not



need to be tested for functionality, but teams must keep quality records. For example, the dimensions of a hole would be checked for conformance against the technical documentation and notes would be made on the outcome of the quality check. Also, teams do not need to rework any nonconforming product or service outcomes. Overall, the evidence will be logically structured but may be imprecise and basic in some parts, meaning that only a third party with technical knowledge can understand aspects of it.

## Unit 1 Distinction- A, B, C

A- For distinction standard, learners will produce evidence that evaluates the relative merits of using different common engineering processes to manufacture a given product or deliver a given service, by comparing and contrasting the advantages and limitations of the chosen processes and of using other possible processes. Learners will provide detailed and justified reasons as to which processes are most effective, by referring to the specific requirements of the given product or service, for example by considering why a product is cast rather than machined, or whether to test or disassemble at a given interval. Learners will also produce evidence that shows they can evaluate the impact that a range of human factors, as an individual and as a team, can have on the performance of engineering processes, for example, how coercion by someone in authority could lead to an individual or team introducing unnecessary hazards and risks into the engineering processes. Overall, the evidence will be easy to read by a third party, who may or may not be an engineer, and will be easily understood. It will be logically structured and will use correct technical



engineering terms with a high standard of written language, i.e., consistent use of correct grammar and spelling.

B- For distinction standard, learners will show in their evidence that they used a full range of CAD commands when generating the drawings and prepared and used additional layers as required for the drawing template, dimensioning and annotation. Overall, all details in the 2D CAD orthographic projection and the electrical circuit diagram must be produced to typically represent the standards found in BS 8888 and BS 60617 (or other relevant international equivalents), with no omissions or errors evident.

C- For distinction standard, learners will consistently demonstrate at least one of the following traits during the planning and manufacturing or service activities: forward thinking, adaptability, or initiative. For example, learners may respond to opportunities as they arise by convincing the team to adopt a more efficient approach to the manufacturing or service activities, or a different approach if a lack of equipment or resources demands it, or they may adapt to circumstances quickly by providing feedback to team members or by coaching others who are struggling with an activity or process. Learners may also prove their capability to adapt a process and/or machines to manufacture quantities of a product, for example by setting stops or by using simple techniques to process components at the same time. Similar approaches could be used in the delivery of a batch of an engineering service. Learners will show their ability to objectively review team targets at suitable points and reach agreements with other team members as to an appropriate way forward given

6	
current progress. Over clearly and in a way th who may or may not b	all, the evidence should be presented at would be understood by a third party be an engineer.



Year 13 Curriculum intent – 2022-23							
	Autum	n Term	Spring Term		Summer Term		
	1	2	1	2	1	2	
Key Concepts	Unit 3	Unit 3	Unit 3 Engineering	Unit 3 Engineering	Revision		
	Unit 45 A	Unit 45 B		Unit 45 C			
Knowledge &	Unit 3	Unit 3	Unit 3	Unit 3 Engineering			
understanding	Engineering Product Design and Manufacture Unit 45 A Examine the technology and characteristics of additive manufacturing processes as used in industry	Engineering Product Design and Manufacture Unit 45 B Investigate component design considerations and finishing processes required to effectively use additive manufacturing	Engineering Product Design and Manufacture	Product Design and Manufacture Unit 45 C Develop a component using additive manufacturing processes safely.			
		processes					
Assessment	Coursework	Coursework	Unit TExam winter series (Resit) Unit 3 Exam winter series	All coursework to be sent to exam board	Unit 3 Summer series		



Why this?	Unit 3	Unit 45
Why now?	Engineering products are part of	Additive manufacturing (AM)
	our daily lives, from aircraft to the	processes are set to revolutionise the
	smallest electronic circuits found in	manufacturing industry and provide
	medical devices. Engineering	mass customisation of products and
	products are designed as a result	components for consumers. For
	of the identification of a need or	example, a human jawbone can be
	opportunity, and then engineers	manufactured to the exact
	using creative skills and technical	specification of a patient needing a
	knowledge to devise and deliver a	transplant. In addition, additive
	new design or improvements to an	processes are more sustainable than
	existing design. For example,	traditional subtractive manufacturing
	advances in the development of	processes, such as computer numeric
	fuels led to the first internal	controlled machining. In this unit, you
	combustion engine, and engineers	will examine the technology and
	have been improving its design	characteristics of the additive and
	ever since. In this unit, you will	finishing processes that are needed to
	examine what triggers changes in	manufacture a product or
	the design of engineering products	component. You will investigate
	and the typical challenges that	design changes required to move
	engineers face, such as designing	from a traditional manufacturing
	out safety risks. You will learn how	process, such as machining and
	material properties and	casting, to an additive process and
	manufacturing processes impact	the additional finishing processes that
	on the design of an engineering	may be needed as a result. Finally,
	product. Finally, you will use an	you will design a component that is
	iterative process to develop a	suitable for manufacture using an
	design for an engineering product	additive process and manufacture
	by interpreting a brief, producing	your component using a 3D printer.
	initial ideas, and then	Technology is transforming our lives;
	communicating and justifying your	therefore, as an engineer it is



suggested solution. You will draw on and apply knowledge and understanding from Unit 1: **Engineering Principles and Unit 2: Delivery of Engineering Processes** Safely as a Team, for example by using calculations to demonstrate a reduction in mass, by sketching using orthographic projection drawing methods or by justifying an engineering process as its use reduces the carbon footprint of a product. To complete the assessment task within this unit, you will need to draw on your learning from across your programme. It is important that engineers use creative and technical knowledge, understanding and skills to transform ideas into viable products, and that they understand the critical importance of this activity in ensuring that products are both safe and effective. This unit will help prepare you for an engineering apprenticeship, engineering courses in higher education or for technician-level roles in a variety of engineering sectors.

important that you understand the new manufacturing processes that are providing opportunities in product design, mass customisation and sustainability. In the United Kingdom, additive AM processes have been estimated to be worth around £6 billion per annum and are expected to employ 63 000 people by 2020. This unit helps to prepare you for employment, for example as a manufacturing engineering technician, for an apprenticeship, or for entry to higher education to study, for example, manufacturing engineering.



Skills & Unit 3   Characteristics Commitment, effective communication and interpersonal skills, observation skills, professionalism, problem-solving skills, teamwork, reflective practitioner, marking, measuring, drawing, sketching.   Unit 45 Commitment, effective communication and interpersonal skills, observation skills, professionalism, problem-solving skills, teamwork, reflective practitioner, marking, measuring.   Aspirations & Tradesman: Electrician, Plumer, Joiner, Builder. Engineer: Materials, Civil, Automotive, Design, Chemical, Clinical, Games Designer, Graphic Designer, Product Designer, Construction Manager CAD Technician, Secondary School Teacher, Data Analysis   End points Unit 3 Pass   Learners demonstrate knowledge and understanding of iterative design methodologies, processes, features and procedures and their application to engineering products. They can interpret a design brief to generate ideas and will deploy skills and selected techniques to develop modified products in context. Learners demonstrate research and analytical skills in order to create a product design specification to meet the Unit 45 Pass A, B, C   A-For pass standard, learners will explain how at least two AM processes are used to manufacture components safely and sustainably. For example, the wire deposition process uses a high-powered laser to deposit molten material layer by layer in the shape of a component and inert gas is used to shield the material. Appropriate machine guarding is needed to protect operators during the process. Overall, the evidence.						
Characteristics Commitment, effective communication and interpersonal skills, observation skills, professionalism, problem-solving skills, teamwork, reflective practitioner, marking, measuring, drawing, sketching.   Unit 45 Commitment, effective communication and interpersonal skills, observation skills, professionalism, problem-solving skills, teamwork, reflective practitioner, marking, measuring.   Aspirations & Careers Tradesman: Electrician, Plumer, Joiner, Builder. Engineer: Materials, Civil, Automotive, Design, Chemical, Clinical, Games Designer, Graphic Designer, Product Designer, Construction Manager CAD Technician, Secondary School Teacher, Data Analysis   End points Unit 3 Pass   Learners demonstrate knowledge and understanding of iterative design methodologies, processes, features and procedures and their application to engineering products. They can interpret a design brief to generate ideas and will deploy skills and selected techniques to develop modified products in context. Learners demonstrate research and analytical skills in order to create a product design specification to meet the Unit 45 Pass A, B, C   A-For pass standard, learners will explain how at least two AM processes are used to manufacture components safely and sustainably. For example, the wire deposition process uses a high-powered laser to deposit molten material layer by layer into the shape of a component and inert gas is used to shield the material. Appropriate machine guarding is needed to protect operators during the process. Overall, the evidence.	Skills &	Unit 3				
Unit 45 Commitment, effective communication and interpersonal skills, observation skills, professionalism, problem-solving skills, teamwork, reflective practitioner, marking, measuring.Aspirations & CareersTradesman: Electrician, Plumer, Joiner, Builder. Engineer: Materials, Civil, Automotive, Design, Chemical, Clinical, Games Designer, Graphic Designer, Product Designer, Construction Manager CAD Technician, Secondary School Teacher, Data AnalysisEnd pointsUnit 3 Pass Learners demonstrate knowledge and understanding of iterative design methodologies, processes, features and procedures and their application to engineering products. They can interpret a design brief to generate ideas and will deploy skills and selected techniques to develop modified products in context. Learners demonstrate research and analytical skills in order to create a product design specification to meet theUnit 45 Pass A, B, C A-For pass standard, learners will explain how at least two AM processes are used to manufacture components safely and sustainably. For example, the wire deposition process uses a high-powered laser to deposit molten material layer by layer into the shape of a component and inert gas is used to shield the material. Appropriate machine guarding is needed to protect operators during the process. Overall, the evidence,	Characteristics	Commitment, effective communication and interpersonal skills, observation skills, professionalism, problem-solving skills, teamwork, reflective practitioner, marking, measuring, drawing, sketching.				
Aspirations & CareersTradesman: Electrician, Plumer, Joiner, Builder. Engineer: Materials, Civil, Automotive, Design, Chemical, Clinical, Games Designer, Graphic Designer, Product Designer, Construction Manager CAD Technician, Secondary School Teacher, Data AnalysisUnit 45 Pass A, B, CEnd pointsUnit 3 Pass Learners demonstrate knowledge and understanding of iterative design methodologies, processes, features and procedures and their application to engineering products. They can interpret a design brief to generate ideas and will deploy skills and selected techniques to develop modified products in context. Learners demonstrate research and analytical skills in order to create a product design specification to meet theUnit 45 Pass A, B, C A-For pass standard, learners will explain how at least two AM processes are used to manufacture components safely and sustainably. For example, the wire deposition process uses a high-powered laser to deposit molten material layer by layer into the shape of a component and inert gas is used to shield the material. Appropriate machine guarding is needed to protect operators during the process. Overall, the evidence,		Unit 45 Commitment, effective communicatic skills, professionalism, problem-solvir practitioner, marking, measuring.	on and interpersonal skills, c ng skills, teamwork, reflectiv	observation e		
Product Designer, Construction Manager CAD Technician, Secondary School Teacher, Data AnalysisEnd pointsUnit 3 Pass Learners demonstrate knowledge and understanding of iterative design methodologies, processes, features and procedures and their application to engineering products. They can interpret a design brief to generate ideas and will deploy skills and selected techniques to develop modified products in context. Learners demonstrate research and analytical skills in order to create a product design specification to meet theUnit 45 Pass A, B, C A-For pass standard, learners will explain how at least two AM processes are used to manufacture components safely and sustainably. For example, the wire deposition process uses a high-powered laser to deposit molten material layer by layer into the shape of a component and inert gas is used to shield the material. Appropriate machine guarding is needed to protect operators during the process. Overall, the evidence,	Aspirations & Careers	Tradesman: Electrician, Plumer, Joiner Automotive, Design, Chemical, Clinica	r, Builder. Engineer: Materia al, Games Designer, Graphic	ls, Civil, Designer,		
End pointsUnit 3 PassUnit 45 Pass A, B, CLearners demonstrate knowledge and understanding of iterative design methodologies, processes, features and procedures and their application to engineering products. They can interpret a design brief to generate ideas and will deploy skills and selected techniques to develop modified products in context. Learners demonstrate research and analytical skills in order to create a product design specification to meet theUnit 45 Pass A, B, C A-For pass standard, learners will explain how at least two AM processes are used to manufacture components safely and sustainably. For example, the wire deposition process uses a high-powered laser to deposit molten material layer by layer into the shape of a component and inert gas is used to shield the material. Appropriate machine guarding is needed to 		Product Designer, Construction Mana School Teacher, Data Analysis	ager CAD Technician, Secon	dary		
requirements of a brief. They make recommendations and proposals relevant to familiar and unfamiliar situations, with consideration of design sustainability and safety issues. Learners will make evaluative judgements in relation to their design proposal and be able to provide technical justifications in the validation of their design solution	End points	Unit 3 Pass Learners demonstrate knowledge and iterative design methodologies, proce procedures and their application to e can interpret a design brief to genera skills and selected techniques to deve context. Learners demonstrate resear order to create a product design spec requirements of a brief. They make re proposals relevant to familiar and unf consideration of design sustainability Learners will make evaluative judgem design proposal and be able to provid in the validation of their design soluti	d understanding of esses, features and engineering products. They ate ideas and will deploy elop modified products in rch and analytical skills in cification to meet the ecommendations and familiar situations, with y and safety issues. nents in relation to their ide technical justifications ion	Unit 45 Pas A-For pass processes a sustainably high-power into the sha the materia protect ope such as a re parts. Evide relating to 'subtractive B- For pass	To pass standard, learners will explain how at least two AM occesses are used to manufacture components safely and stainably. For example, the wire deposition process uses a h-powered laser to deposit molten material layer by layer of the shape of a component and inert gas is used to shield a material. Appropriate machine guarding is needed to otect operators during the process. Overall, the evidence, th as a report, will be logically structured although basic in rts. Evidence may contain minor technical inaccuracies ating to engineering terminology such as mentioning btractive processes' instead of 'additive processes'.	



Unit 3 Distinction

Learners demonstrate thorough knowledge and understanding of iterative design methodologies, processes, features, and procedures and can apply this understanding to engineering products in context. They can interpret a design brief to generate complex design ideas and will deploy a range of skills and selected techniques to develop modified products in context and with justification. They demonstrate comprehensive research and analysis skills in order to generate a product design specification that fully and effectively meets the requirements of the brief. They present justified recommendations and proposals relevant to familiar and unfamiliar situations, with consideration of design sustainability and safety issues. Learners are able to select appropriate techniques and processes to design ideas and will justify applications in arriving at creative, feasible and optimised solutions. Learners will make robust, evaluative judgements in relation to their design proposal and be able to provide detailed technical justifications in the validation of their design solution

such as machining and casting, could be improved and adapted using additive process. Suitable components include automotive and aerospace brackets and automotive valves. For example, learners will explain that the additive process reduces the amount of waste material compared to the traditional machining process. Learners will also explain what finishing processes are required on the two components if they were manufactured using additive processes. For example, hot isostatic processing may be used to reduce internal porosity and voids in components, which would improve the in-service performance of the component in safety-critical aerospace applications. Overall, the evidence, such as a report, will be logically structured although basic in parts. Evidence may contain minor technical inaccuracies relating to engineering terminology, such as mentioning 'sodium chloride' instead of 'sodium hydroxide'.

C- For pass standard, learners will consider the design of a component that will be manufactured using the available AM process and include a hollow section and/or support. For example, learners should take account of the machines swept volume and that support would be needed, such as the wings of a model aeroplane. Suitable components include 3D jewellery, a scale model car, a scale model aeroplane, a scale architectural model, a child's model figurine and scale models of larger components or products are also acceptable. Learners will use AM and finishing processes to create the component or product and will check the accuracy of critical dimensional against the design. Finishing processes will include the appropriate removal of supports. The final artefact may have some dimensional errors, for example a model may be



distorted due to the heat generated during manufacture. Overall, learners' evidence, such as a logbook, will record the activities they have completed, along with the results. For example, learners will show all design iterations, modifications to size, material, suggested ideas and rejected ideas, and the reasons why each decision was taken.

Unit 45 Distinction A, B, C

A-For distinction standard, learners will provide a balanced justification of at least two AM processes. For example, the evidence may cover why some prototype component manufacturers choose binder jetting for prototype manufacture instead of Fused Deposition Modelling (FDM), because binder jetting enables the manufacture of prototypes using different materials, such as steels, polymers, and glass, while the latter process is limited to polymers. Therefore, it can better meet customer needs through using a range of materials. Also, binder jetting requires little support during manufacture due to the binder, while FDM often requires structural support, which means that it requires more postprocessing. Learners will also cover the accuracy and surface finish capabilities of the processes and will justify the sustainability of the process and the safe working practices applied.

B-For distinction standard, learners will provide a balanced evaluation of the design of at least two components that could be adapted and improved if they were manufactured using additive processes. For example, learners could suggest that the machines are calibrated to produce accurate results and recalibrating or refining the design to accommodate



improvements. Learners will justify how the components would be finished so that they meet the design requirements. For example, a component manufactured by wire deposition processes could be milled and polished following manufacture to ensure that critical dimensions and surface finish requirements are met. Overall, the evidence should be easy to read and understand by a third party who may or may not be an engineer. It will be structured and presented in a logical way and will use the correct technical engineering terms. Also, it will show all design suggestions and modifications, for example component form, material choice, and suggested and rejected ideas, including the reasons why.

C- For distinction standard, learners will optimise the design and manufacture of a component or product, including a hollow section and/or support using additive and finishing processes. An optimised component will be one that is designed and manufactured safely, effectively, and efficiently. Efficiency mainly applies to the manufacturing process, for example learners will have set the machine parameters, such as layer height, so that the manufacturing time is reasonable while ensuring dimensional tolerances and surface finish are within the machine's capabilities. Overall, the evidence should be presented clearly and in a way that would be understood by a third party who may or may not be an engineer.